AQUARIUS WATERBASED



ZODIAC* ECOCENTRIC INKS

PRODUCT INFORMATION BULLETIN

Aquarius™ Suede Base

RECOMMENDED PARAMETERS



Fabric Types

100% Cotton, blends or synthetic fabrics.



Mesh

Count: 86-305T/in (34-120T/cm) Tension: 18-35n/cm3



Squeegee

60-90-60

Profile: sharp, square

Stroke: x2 stroke, medium speed

Angle: 15-20%



Stencil

Water Resistant Emulsion Off Contact: 1/16" (2mm) Emulsion Over Mesh: 15-20%



Flash & Cure

Flash: Not recommended Cure: 90 seconds at 330°F (165°C)



Pigment Loading

Maximum 6%



Aquarius™ Additives

Aquarius™ Softener 1-5% Aquarius™ Thickener 0.1-1% Aquarius™ Retarder Gel 1-5%



Storage

Store in sealed containers 12 months from manufacture >40°F (5°C) <77°F(25°C)



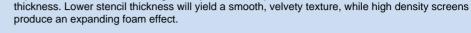
Clean Up

Water & mild detergent



Health & Safety

SDS: www.avient.com/resources/ safety-data-sheets or contact your local CSR



HIGHLIGHTS

Excellent wash durability

Soft, velvety texture

Print directly to fabric for best effect

PRINTING TIPS

Ready to use, but can be tinted with Aquarius™ Pigments up to 6%. Expansion effect may alter color intensity. Check color after cure

Aquarius™ Suede Base is designed to produce multiple textured effects based on stencil

✓ Use 86-305T/in (34-120T/cm) mesh

Print with 1/16" or 2mm off contact

Print two strokes to ensure the mesh is clear and you have a good ink deposit

Print in last position or flash after each print if using multiple screens

Clean the stencil area when stopped to prevent screen blockages

Prints should be cured at 330°F /165°C for 90 seconds. Check the cure temp at the ink surface

Test all prints for print durability before starting the production run

COMPLIANCE

Water based, non PVC, non phthalate

Visit www.avient.com/products/screen-printing-inks/zodiac-aquarius for more information

PRECAUTIONS

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



AVIENT SPECIALTY

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